GRGICH HILLS ESTATE

NAPA VALLEY



Alcohol.....14.1% by volume Fermentation...indigenous yeast; fermented in 1,500gallon oak casks Harvest date....Sept. 10 - 27, 2018 Sugar23.5° Brix (average) Bottling date....July 11, 2019 Release date.....March 2020 Total acid7.9 g/L pH3.14 Time in oak.....9 months Type of oak.....100% neutral French oak casks (foudres) Production......611 cases (12/750 ml.) Blend 95% Sauvignon Blanc 5% Orange Muscat

Miljenkos Selection 2018 NAPA VALLEY ESSENCE®

VINTAGE: The 2018 vintage was a bountiful vintage marked by cool, consistent temperatures and a timely rainfall for bud break in March and April. Harvest began on September tenth, and the grapes were of the highest quality with lower alcohol and high acidity.

VINEYARD: Only the best blocks that express the true nature — the essence — of our Sauvignon Blanc are used for this limited production wine. The grapes come primarily from our chilly American Canyon vineyard, supplemented by grapes from our Carneros vineyard, where the cool climate and thin soils limit vigor, producing fewer grapes but more intense flavor. We handharvested the grapes at night into small bins, so they arrived at the winery cool and intact, preserving their wonderful flavors and bright acidity.

THE WINE: Using naturally-occurring yeasts found on the grapes, we fermented the juice in 1,500-gallon French oak casks (*foudres*) that were temperature-controlled for a cool fermentation to retain all of the grapes' delicate aromas. We selected the best lots of the vintage, and then aged the wine nine months in the same large oak casks.

The wine opens with notes of fresh lime, star fruit, stinging nettle, capsicum, and black pepper on the nose. On the palate, lime and recurring fresh tropical aromatics are present. Wet stone minerality complements the complex mid-palate, and mouth-watering acidity carries the wine into a long finish.